

SIRIUS PARTS LIST

PARTS LIST (included in kit)

ITEM No.	PART No.	DESCRIPTION	MATERIAL	SIZE	QTY.
2	80056	CRANKCASE-CYLINDER	CAST IRON	4 ¹ / ₂ " x 3 ³ / ₈ " x 4"	1
25	06306	VALVE CHEST	CAST IRON	3" x 1 ³ / ₄ " x 1 ¹ / ₄ "	1
4	06307	PISTON	CAST IRON	1 ¹ / ₈ " Ø x 1 ¹ / ₄ "	2
35	06895	DISCWHEEL	CAST IRON	2 ³ / ₄ " Ø x 3 ³ / ₄ "	1
6	06898	CON ROD	BRASS	2 ¹ / ₂ " x 1" x 3 ³ / ₄ "	2
17	06892	MAIN BEARING (Coupling end)	BRASS	2 ¹ / ₄ " Ø x 1"	1
19	06893	MAIN BEARING (Flywheel end)	BRASS	2 ¹ / ₄ " Ø x 1 ¹ / ₄ "	1
21	70055	BOX BED	ALUMINIUM	5 ³ / ₄ " x 3 ³ / ₄ " x 1 ¹ / ₈ "	1
1	AL620	CYLINDER LAGGING	ALUMINIUM	8 ⁵ / ₈ " x 1 ⁵ / ₈ "	1
15	06287	CRANKSHAFT	MILD STEEL	7 ⁵ / ₈ " x 5 ⁵ / ₈ " x 1 ⁵ / ₈ "	1
12	08514	VALVE SHAFT GEAR	MILD STEEL	1 ¹ / ₈ " x 1 ¹ / ₂ "	1
14	08515	CRANK SHAFT GEAR	MILD STEEL	1 ¹ / ₈ " x 3 ³ / ₈ "	1
30	08517	BANJO LINK	MILD STEEL	4 ⁷ / ₈ " x 1 ⁵ / ₈ " x 1 ¹ / ₁₆ "	1
5	72400	PISTON RINGS	CAST IRON	1" Ø x 1 ¹ / ₁₆ "	4
16	08481	MAIN BEARING GASKETS	PAPER	2 ¹ / ₈ " Ø	2
20	23221	BOX BED GASKET	PAPER	6" x 4"	1
24	08556	CYLINDER COVER GASKET	PAPER	3" x 1 ³ / ₄ "	1
13	23028	TAPER PIN	MILD STEEL	3 ³ / ₃₂ " Ø x 1"	1
A13	23069	TAPER PIN	MILD STEEL	3 ³ / ₃₂ " Ø x 3 ³ / ₄ "	1
32	23019	SPLIT PIN	MILD STEEL	1 ¹ / ₁₆ " Ø x 1 ¹ / ₂ "	1
23	71766	SCREWS C.H./HEAD	STEEL	2BA x 1 ¹ / ₂ "	6
7, 18, 26	71767	SCREWS C.H./HEAD	STEEL	4BA x 3 ³ / ₈ "	20
34	71819	GRUBSCREW	STEEL	2BA x 1 ¹ / ₄ "	1
3	71815	SCREWS R/H	BRASS	8BA x 1 ¹ / ₈ "	5

PARTS LIST (not included in kit)

ITEM No.	PART No.	DESCRIPTION	MATERIAL	SIZE	QTY.
11		ECCENTRIC SHAFT	MILD STEEL	1" Ø x 3 ³ / ₈ "	1
31		BANJO LINK PIN	MILD STEEL	5 ⁵ / ₁₆ " Ø x 1 ¹ / ₄ "	1
33		VALVE CHEST PLUG	MILD STEEL	9 ⁹ / ₁₆ " Ø x 1 ¹ / ₂ "	1
9		GUIDEON PIN	STAINLESS	1 ¹ / ₄ " Ø x 1 ¹ / ₄ "	2
27		PISTON VALVE	STAINLESS	1 ¹ / ₂ " Ø x 3 ¹ / ₂ "	1
37		DIP STICK	STAINLESS	1 ¹ / ₈ " Ø x 3 ¹ / ₂ "	1
8		CON ROD FINGER	BRASS	1 ¹ / ₈ " Ø x 1"	2
22		PLUG FOR CRANKCASE	BRASS	525 hex x 3 ³ / ₄ "	1
36		DIP STICK CAP	BRASS	1 ¹ / ₂ " Ø x 1"	1
38		CRANKCASE BREATHER	BRASS	1 ¹ / ₂ " Ø x 1 ¹ / ₂ "	1
39		DRAINPLUG	BRASS	5 ⁵ / ₈ " Ø x 1 ¹ / ₂ "	1
40		EXHAUST PIPE	BRASS TUBE	5 ⁵ / ₈ " Ø x 1 ¹ / ₂ "	1
28		BANJO LINK BUSH	PH. BRONZE	5 ⁵ / ₈ " Ø x 3 ³ / ₄ "	1
29		ECCENTRIC SHAFT BUSH	PH. BRONZE	5 ⁵ / ₈ " Ø x 3 ³ / ₄ "	1
10		BUTTON	COPPER	1 ¹ / ₄ " Ø x 1 ¹ / ₂ "	4



STUART MODELS

Braye Road, Vale, Guernsey, Channel Islands, UK, GY3 5XA.

Tel: 01481 242041 • Fax: 01481 247912 • www.stuartmodels.com